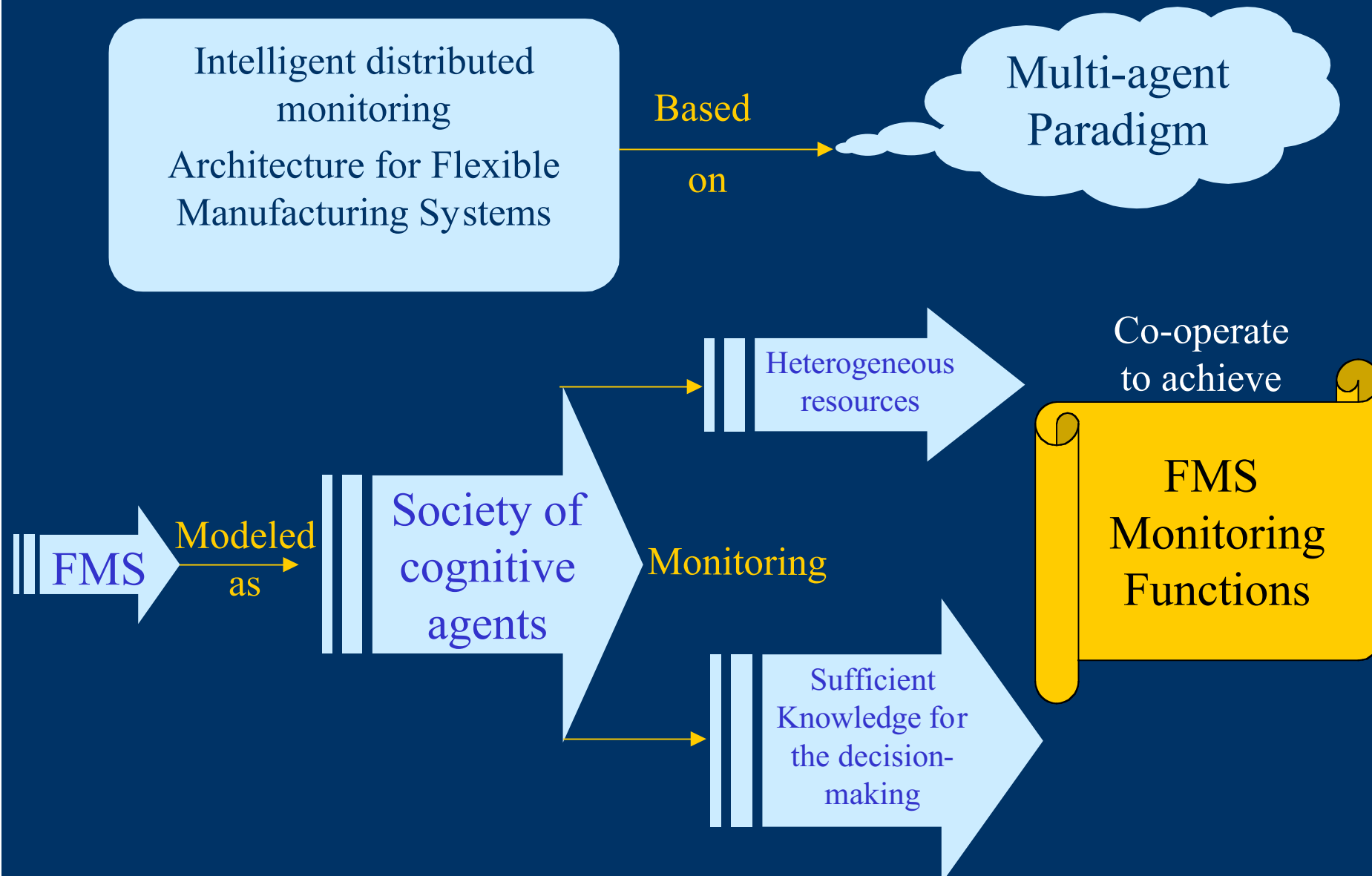


INTRODUCCIÓN



INTRODUCCIÓN

Need adaptability
in production structures

Continuosly
increasing

-Increase in competition
-Decrease product life cycle

Efectiveness of a
production

Cycle, due date
inventory level

Flexibility and reactivity to
integrate the evolution of the market

INTRODUCCIÓN

Multi Agents
Systems (MAS)



- More Suitable for dynamic monitoring
- Build Complex and flexible advanced intelligent systems

Monitoring Systems

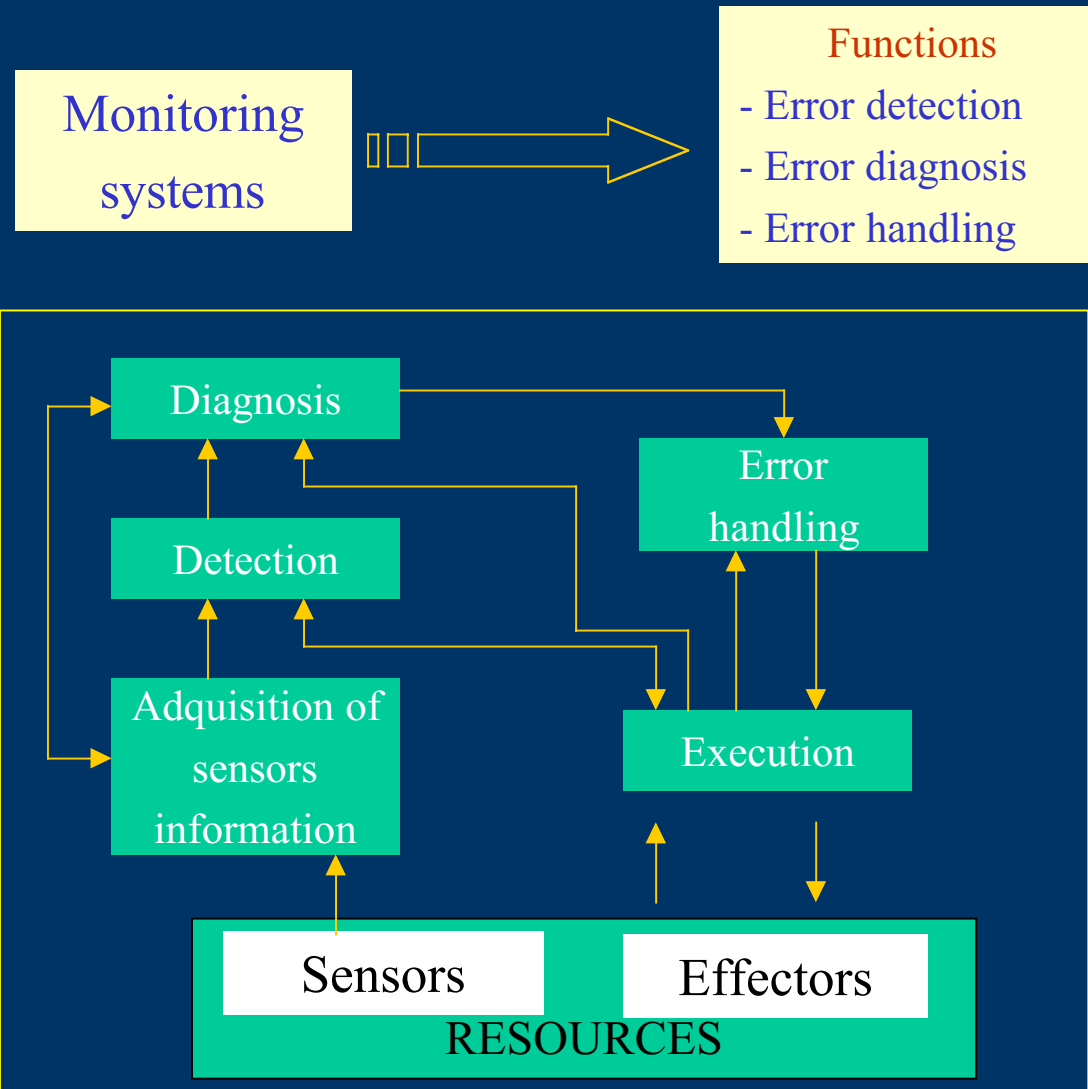
More

- decentralized
- emergent
- concurrent

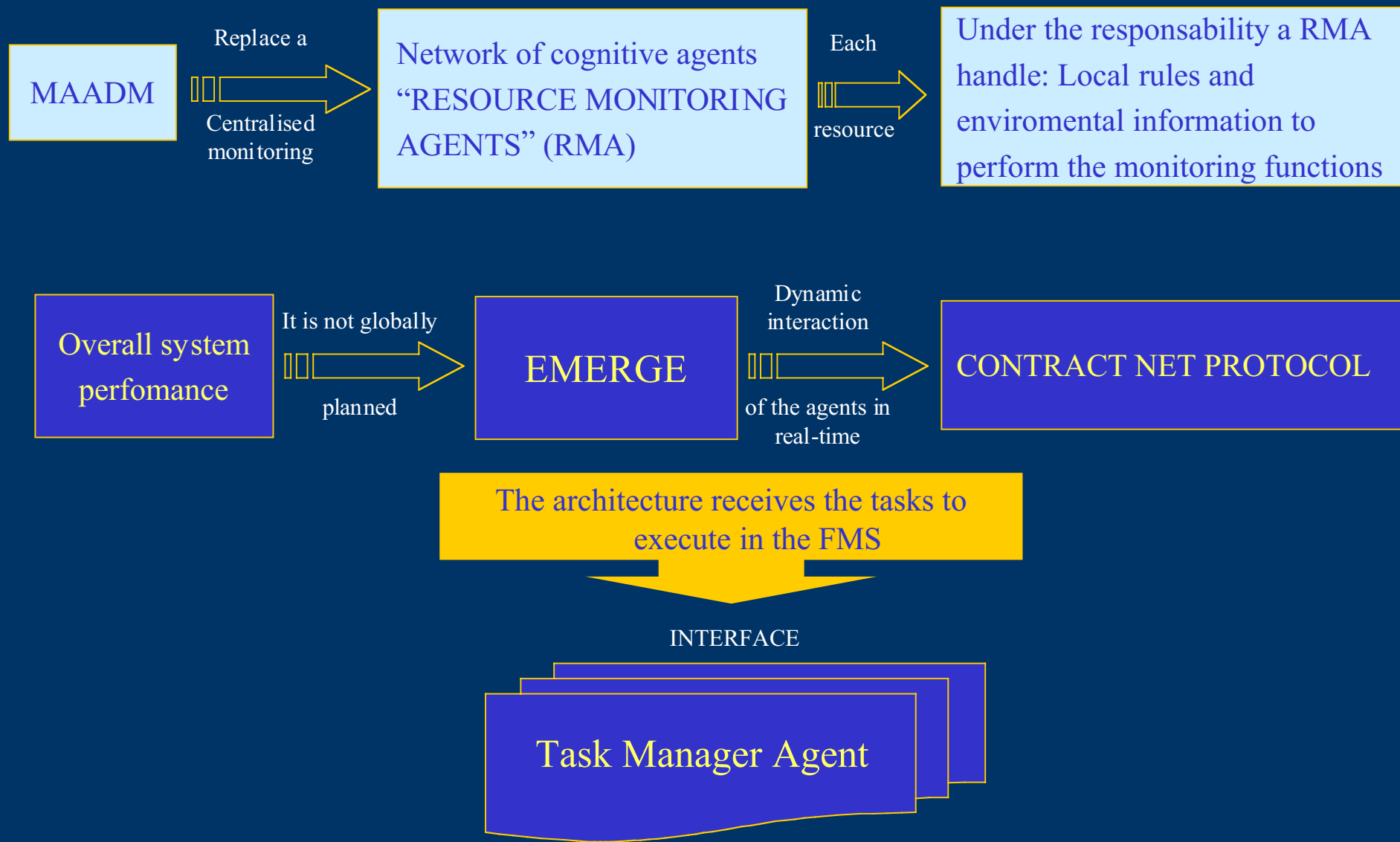
Than

- centralized
- planned
- sequential

Multi-agent Architecture for Distributed and Real Time Monitoring



Multi-agent Architecture for Distributed and Real Time Monitoring



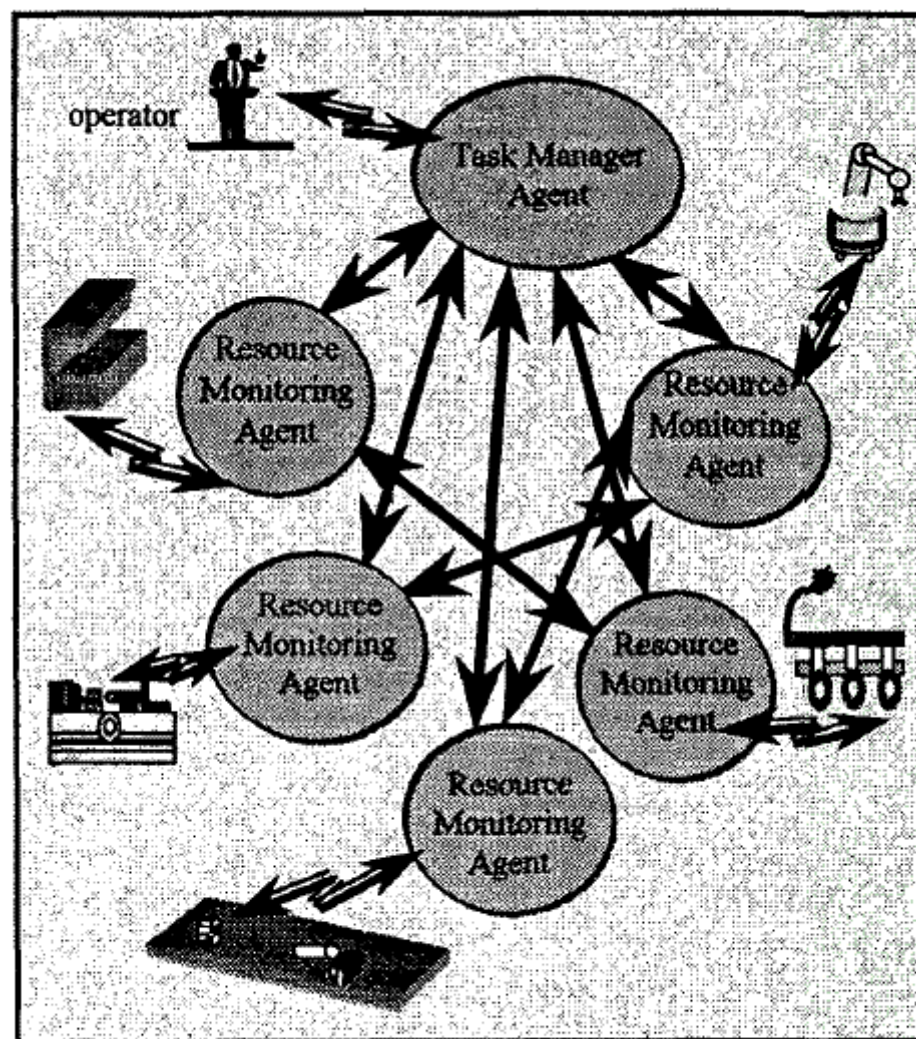


Fig. 2 Multi-agent architecture for distributed and real-time monitoring

MAA

- The monitoring of the FMS is distributed over the RMAs
- Global Monitoring is achieved by passing appropriate messages between the RMAs
- The Contract Net Protocol is used to co-ordinate and co-operate the RMAs, and to reschedule the operations in failure

Resource Monitoring Agent Model

Cognitive
Agent
Model

Distinguishes



- Knowledge
- Control (Reasoning)
- Co-operation
- Communication

Knowledge
(internal and
external activities)



TYPES

- **Self-Knowledge:** own information for monitoring its resource (resource state database, diagnosis production rules and error handling production rules)
- **Other Knowledge:** information about other RMAs, which can operate with him

Resource Monitoring Agent Model

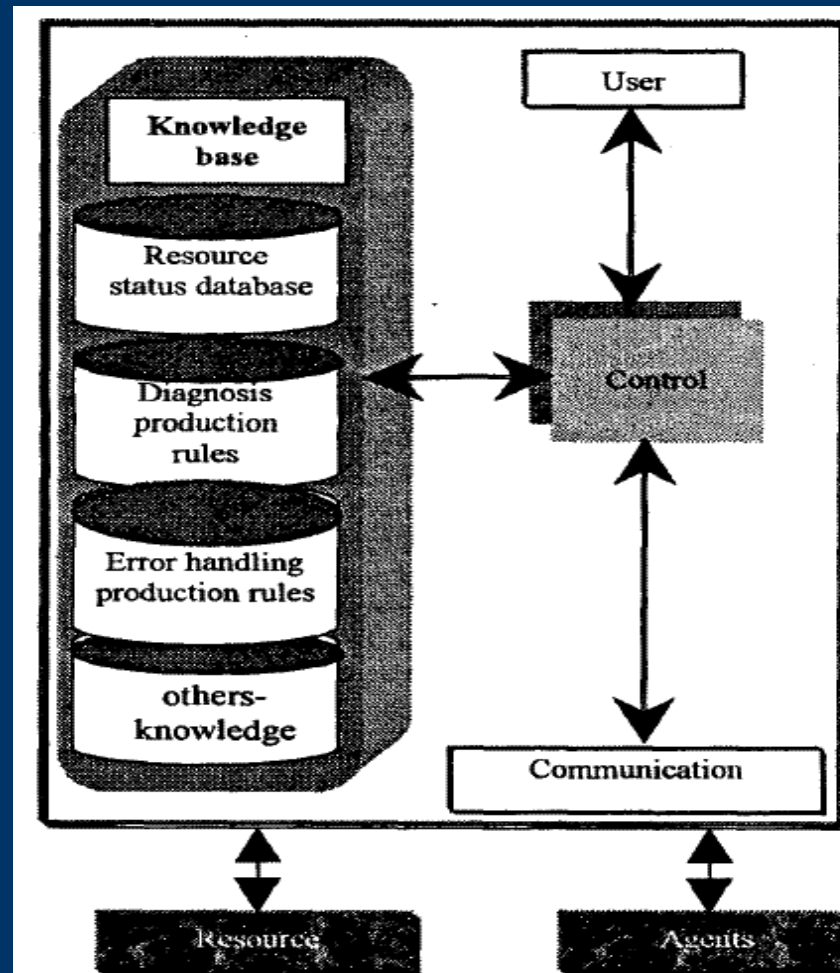


Fig. 3 Resource monitoring agent model

Resource Monitoring Agent Model

Communication

(synchronous and is done by sending messages)



TYPES OF MESSAGES

- **Information request messages:** part dimensions, part weight, presence or no presence of the part, resource status, tools status, etc
- **Failure Alert Messages:** resource in failure, tool in failure, etc
- **Cooperation and co-ordination messages:** contracts, bids, acknowledgements, etc

Resource Monitoring Agent Model

Control

(RMAs decision-making capability to accomplish the monitoring functions and to co-operate with others agents)



SET OF METHODS

- **Detection:** It interacts with the resources status database to detect the abnormal situations occurring on each resource.
- **Diagnosis:** It identifies and recognises faults, using a rule-based expert system. The knowledge base is a set of production rules.
If $event_1$ and $event_n$ then $fault_1, \dots, fault_m$
- **Error Handling:** It determinate the corrective actions that handle the faults. They are: resheduling, urgent halt, transit to degraded mode, operator call and actionleap
- **Contract Net Protocol**

Resource Monitoring Agent Model

RESCHEDULING

It reschedules locally operations that couldn't be executed by the resource in failure using the Contract Net Protocol, developed to resolve the problem of dynamic scheduling in FMS.

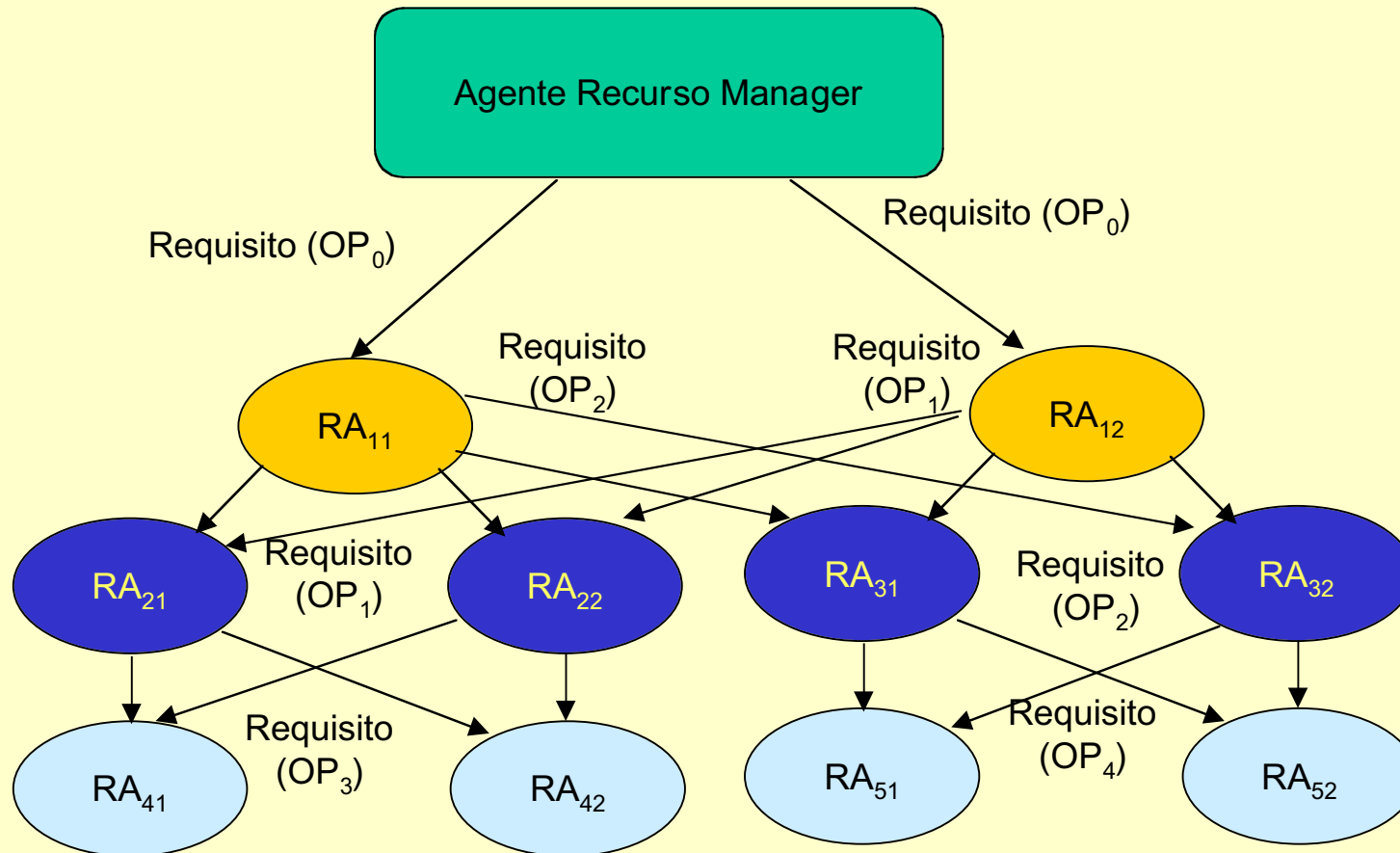
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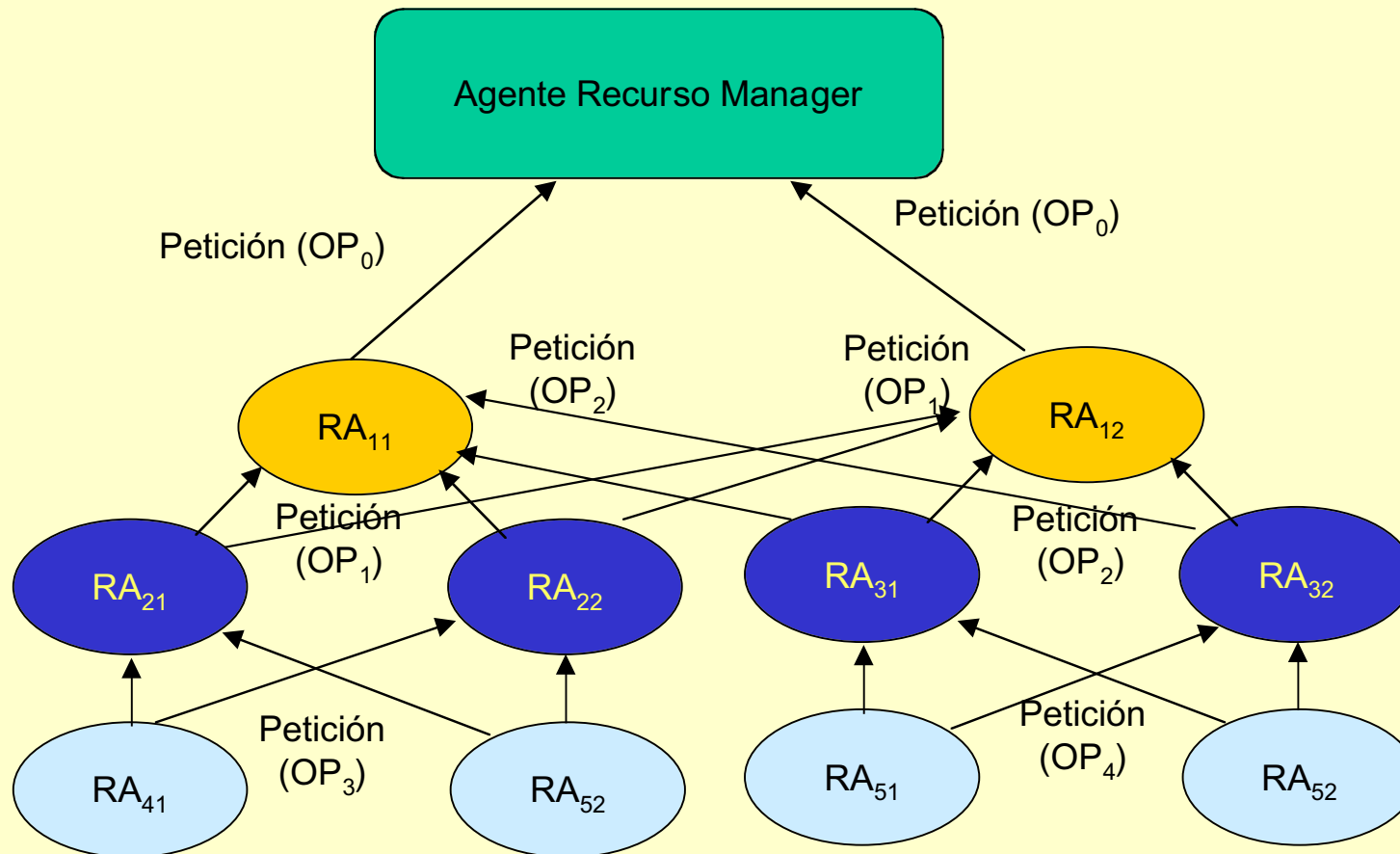
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Contract Net Protocol

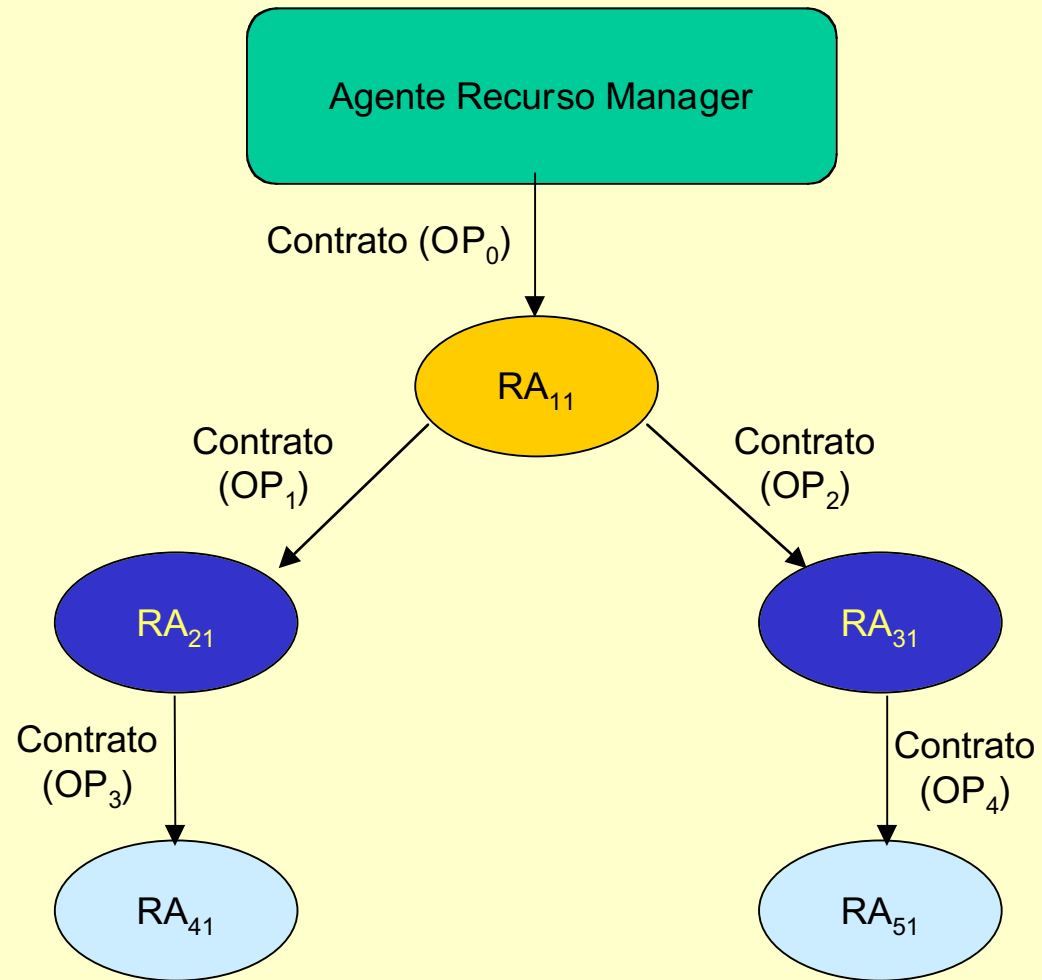
Propagación de Requisito



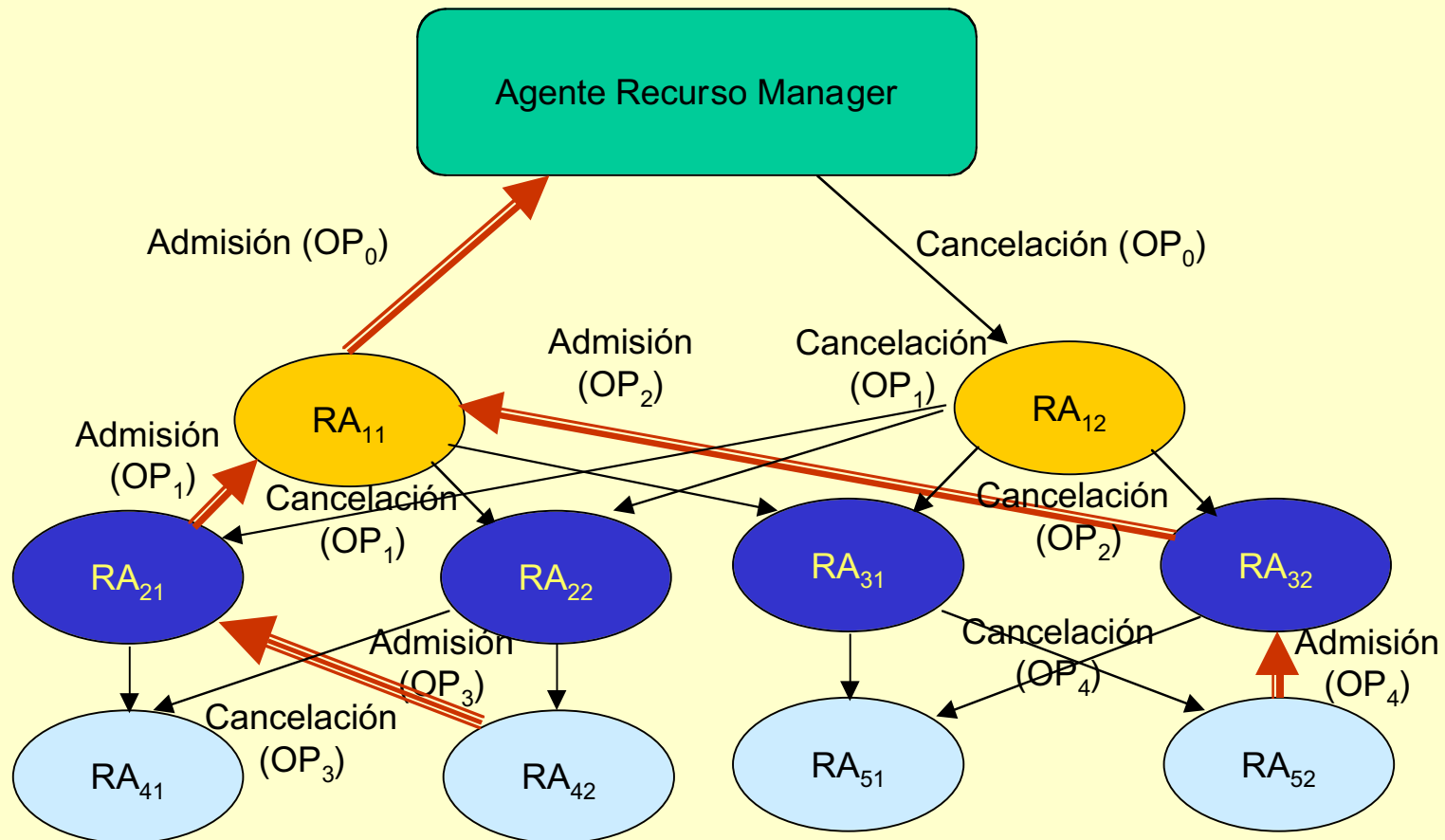
Realimentación de Petición



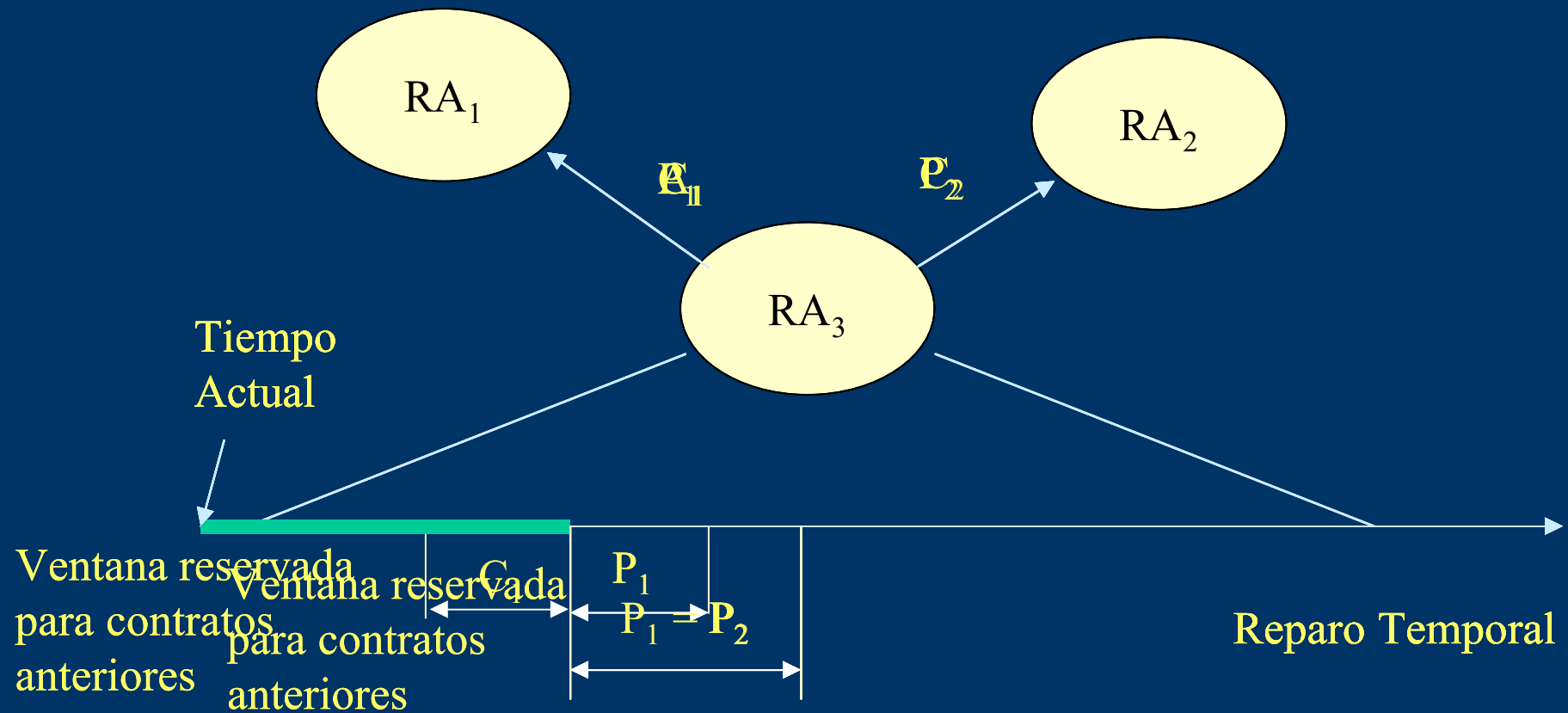
Propagación de Contrato



Realimentación de Aceptación y Cancelación de petición



Resolución de conflictos e incertidumbres



Conclusiones

Las principales ventajas de la arquitectura propuesta son flexibilidad en un ambiente variable, reconfiguración y adaptibilidad inherente, tolerancia a fallos rápida y eficiente, Desarrollo modular y autonomía operacional.

Los resultados experimentales obtenidos en la simulación, demostraron que la arquitectura multiagente es una plataforma de trabajo bastante apropiada para monitorización distribuida y en tiempo real de FMS.

La implementación de la arquitectura multiagente fue llevada a cabo en Java por ser orientada a objetos, distribuida, segura, dinámica y programación de alto desempeño. El *Java Expert System Shell* fue integrado en el software, para el desarrollo del sistema experto basado en reglas, usado en el diagnóstico y manejo de error.